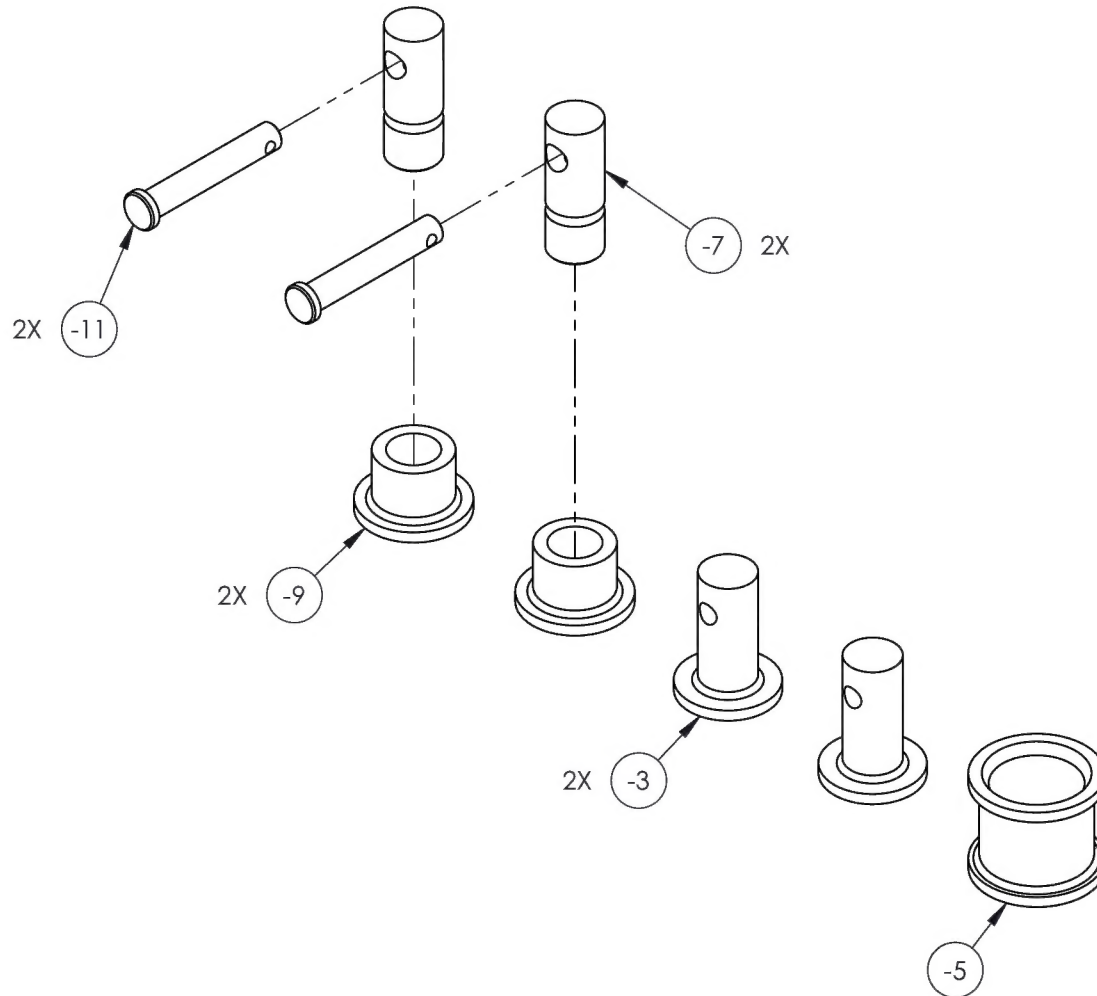


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REDRAWN FROM ORIGINAL TATTERED REV A DRAWING.	12/5/2013	CFS	
2	15-0338	-3, -5, -7, -9 CH'D MATERIAL CALLOUT WAS 302 IS 302/303. -3 CH'D THREAD CALL OUT WAS 1/4-28 UNF-3B ∇ .75 IS 1/4-28 UNF-2B ∇ .75. -7 CH'D THREAD CALL OUT WAS 5/8-18 UNF-3A IS 5/8-18 UNF-2A, WAS 1/4-28 UNF-3B ∇ .75 IS 1/4-28 UNF-2B ∇ .75. -9 CH'D DIM WAS \varnothing .256-.251 THRU ALL IS \varnothing .256-.251 ∇ \varnothing .31 X 90°, CH'D THREAD CALL OUT WAS 5/8-18 UNF-3B ∇ .51 IS 5/8-18 UNF-2B ∇ .51. CH'D SHEET ONE NOTE 2 WAS SIMILAR TO T101522 IS USED WITH RB T101544.	10/26/2015	RJC	JAG



NOTE:

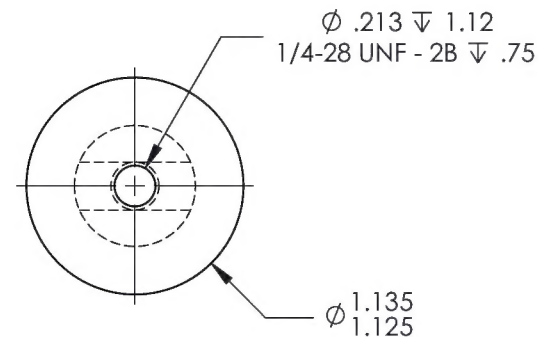
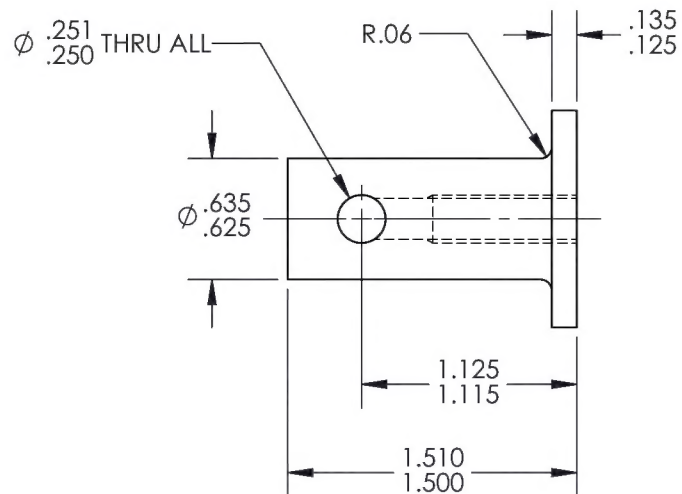
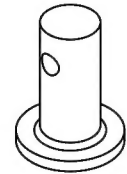
1. REF. BELL T/N: T101544.
2. USED WITH RB T101544.

DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm 5° .X \pm .1	DRAWN BY: SMITH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206, TH67
SCALE 1:2	DATE 12/4/2013
SHEET 1 OF 5	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	2	LOCK	302/303		2
			-5	1	SPACER	302/303		3
			-7	2	LOCK	302/303		4
			-9	2	ADJUSTER	302/303		5
		B/O	-11	2	PIN	STEEL	\varnothing 5/16 X 1-7/8 AIRCRAFT SPRUCE MS20392-4C53	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0338	-3 CH'D MATERIAL CALLOUT WAS 302 IS 302/303, CH'D THREAD CALL OUT WAS 1/4-28 UNF -3B ∇ .75 IS 1/4-28 UNF -2B ∇ .75.	10/26/2015	RJC	JAG



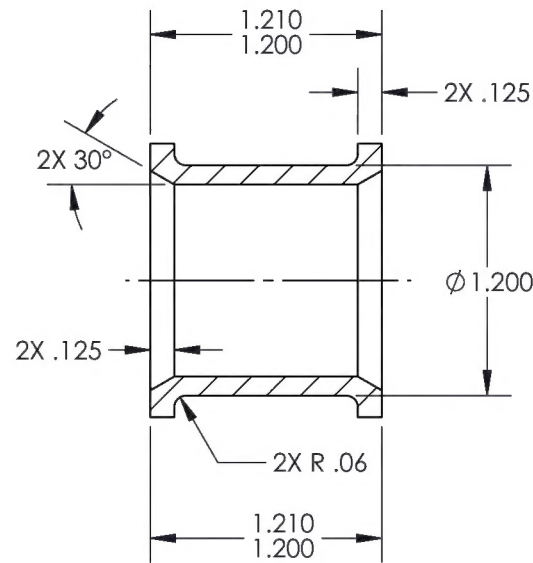
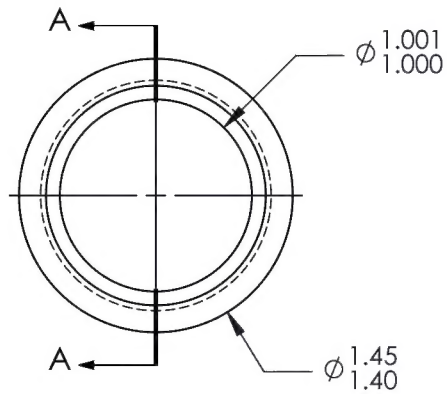
NOTE:
1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

(-3)
LOCK

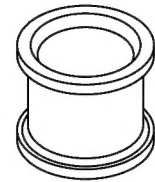
DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544-3	REV 2
MAT'L 302/303	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX \pm .005 FRACTIONS \pm 1/8	HEAT
.XX \pm .01 ANGLES \pm 5°	TREAT
.X \pm .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 206, TH67
SCALE 1:1	DATE 10/31/2013
	SHEET 2 OF 5

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0338	-5 CH'D MATERIAL CALLOUT WAS 302 IS 302/303.	10/26/2015	RJC	JAG



SECTION A-A



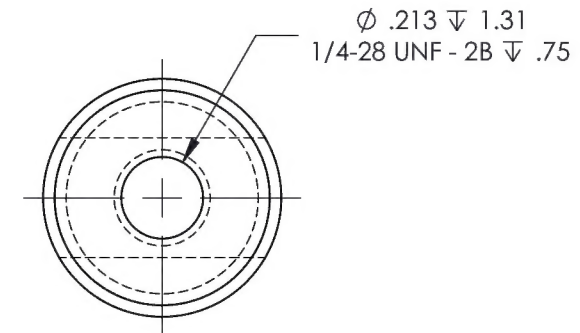
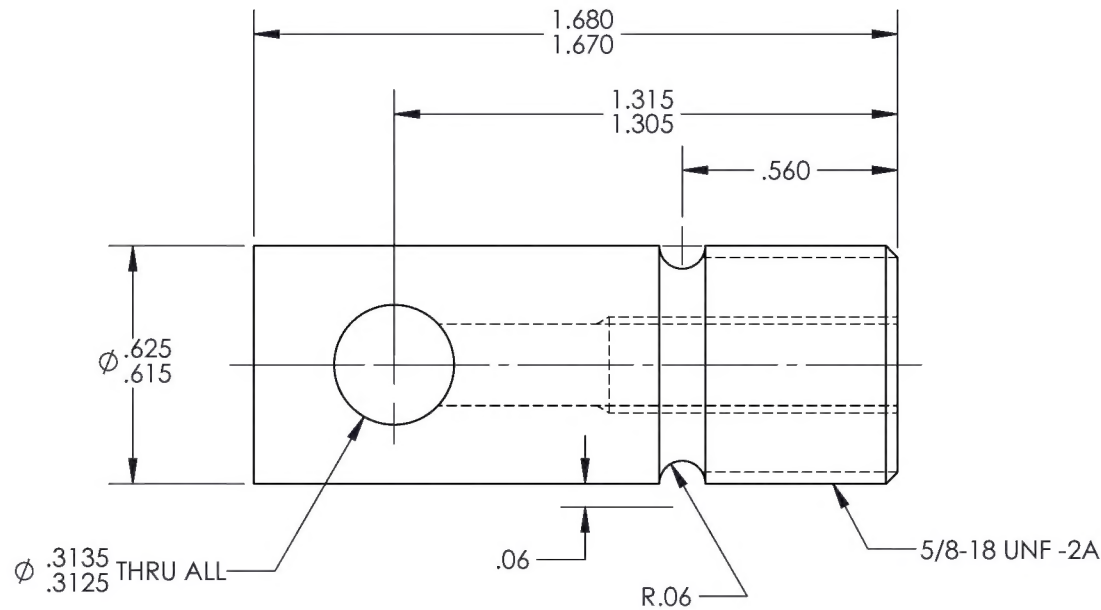
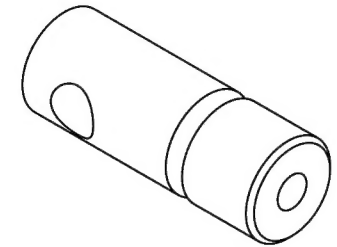
NOTE:
1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

(-5)
SPACER

DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544-5	REV 2
MAT'L 302/303	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 206, TH67
SCALE 1:1	DATE 10/31/2013
	SHEET 3 OF 5

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0338	-7 CH'D MATERIAL CALLOUT WAS 302 IS 302/303, CH'D THREAD CALL OUT WAS 5/8-18 UNF-3A IS 5/8-18 UNF-2A, WAS 1/4-28 UNF -3B ∇ .75 IS 1/4-28 UNF -2B ∇ .75.	10/26/2015	RJC	JAG



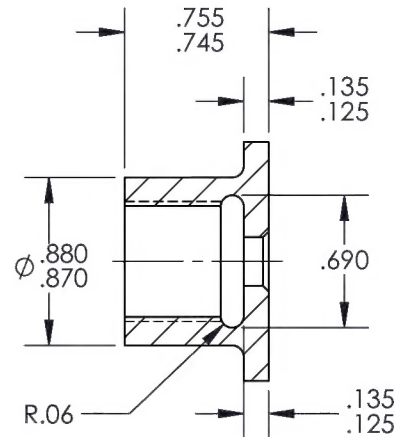
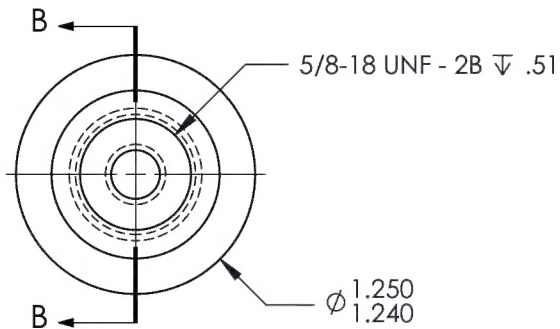
NOTE:
1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

(-7)
LOCK

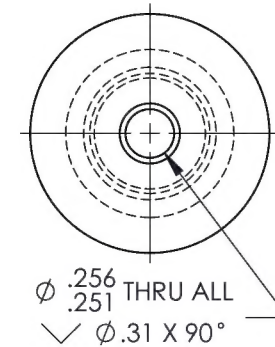
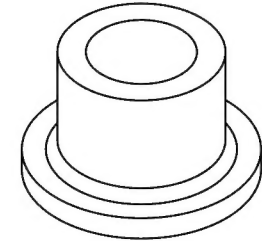
DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544-7	REV 2
MAT'L 302/303	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX \pm .005 FRACTIONS \pm 1/8	HEAT
.XX \pm .01 ANGLES \pm 5°	TREAT
.X \pm .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 206, TH67
SCALE 2:1	DATE 10/31/2013
	SHEET 4 OF 5

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1			10/26/2015		
2	15-0338	-9 CH'D MATERIAL CALLOUT WAS 302 IS 302/303, CH'D DIM WAS Ø.256-.251 THRU ALL IS Ø.256-.251 ✓ Ø.31 X 90°, CH'D THREAD CALL OUT WAS 5/8-18 UNF-3B ▽.51 IS 5/8-18 UNF-2B ▽.51.	10/26/2015	RJC	JAG



SECTION B-B



NOTE:

1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

(-9)
ADJUSTER

DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544-9	REV 2
MAT'L 302/303	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206, TH67
SCALE 1:1	DATE 10/31/2013
SHEET 5 OF 5	